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# Long coherence time of spin qubits in $^{12}\text{C}$ enriched polycrystalline chemical vapor deposition diamond

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Single defects in diamond and especially negatively charged nitrogen vacancy (NV) centers are very promising quantum systems with wide applications in physics and biology. It was shown that their coherence properties can be strongly improved by growing ultrapure diamond with low concentration of parasitic spins associated with nitrogen electron spins and nuclear spins related to  $^{13}\text{C}$  carbon isotope. Here we report a high quality  $^{12}\text{C}$ -enriched polycrystalline chemical vapor deposition diamond material with properties comparable with single crystals. We find single NVs in the grains of this material, which show extremely long electron spin coherence time  $T_2 > 2$  ms.

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During the last decade diamond has attracted attention as one of the promising materials for quantum technology applications.<sup>1</sup> It was shown that single optically active defects (color centers) can be detected and controlled using combination of optical microscopy and magnetic resonance techniques.<sup>2</sup> Negatively charged nitrogen vacancy centers (NVs) in diamond have been intensively studied, since they have an application as quantum bits (qubits)<sup>3–6</sup> and for ultra-sensitive detection of electric<sup>7</sup> and magnetic fields<sup>8–10</sup> with nanometer spatial resolution. These defect centers in diamond consist of a substitutional nitrogen atom next to a vacancy at the adjacent lattice site. This system has a triplet ground state with a strong optical transition towards excited triplet states and shows dependence of the fluorescence emission on spin state, allowing the detection of spin states associated with single defects.<sup>11</sup> The spin coherence time  $T_2$  associated with the ground state of NV defects depends on the concentration of paramagnetic centers in the diamond lattice. It was shown that mainly isolated neutral substitutional nitrogen (P1 center<sup>12</sup>) limits the coherence time of NV defects to a few microseconds in nitrogen-rich type-Ib diamond, grown by high pressure high temperature (HPHT) method.<sup>13</sup> Recently, there has been great improvement in the quality of diamond crystals grown using chemical vapor deposition (CVD) technique where the nitrogen concentration has been reduced below 0.1 ppb.<sup>14,15</sup> In such an electron spin free environment the coherence time (0.65 ms) is limited only by the magnetic fluctuation related to the  $^{13}\text{C}$  ( $I = 1/2$ , natural abundance 1.1%) nuclear spin bath.<sup>16</sup>  $T_2$  can be improved even further if the nuclear spin possessing isotope  $^{13}\text{C}$  is depleted and  $T_2 = 1.8$  ms has been already demonstrated for ultra-high pure homoepitaxially grown single CVD crystal (SC) with  $^{13}\text{C} = 0.3\%$ .<sup>17</sup> The size of these crystals is limited by the availability of HPHT substrate. Recently it was shown that  $^{13}\text{C}$  spin bath limited coherence time can also be achieved for polycrystalline diamond material.<sup>14</sup> In this letter we demonstrate that isotopically enriched

polycrystalline diamond material can achieve record  $T_2$  comparable with that of CVD SC diamond. Polycrystalline CVD diamond films, which are typically obtained when non-diamond substrates are used, can be grown over large areas, thus, obtained in large quantities with lower cost. This material is inhomogeneous, consisting of grains (small single crystals) and grain boundaries. However, some physical properties of polycrystalline materials are dominantly determined by the grains and not by the grain boundaries. Thus, large-area polycrystalline diamond is technologically important for applications using the unique physical properties of diamond.<sup>15</sup> Each specific application requires a growth condition which optimizes a given property, such as hardness, transparency, thermal, and electronic conductance.<sup>15</sup> The physical properties of the grains in polycrystalline diamond are expected to be strongly affected by impurities and defects, as in the case of single crystal. Since the coherence time of the NV center is sensitive to the presence of paramagnetic impurities, defects and the isotope enrichment in the lattice, native-NV, which is a grown-in defect in CVD diamond, is a useful probe for characterizing the quality of the grains. In this study, National Institute for Materials Science (NIMS) home-made microwave plasma-activated chemical vapor deposition (MPCVD) system that is well designed to minimize external leakage was used. In addition,  $^{12}\text{C}$  enriched methane containing 3 ppm nitrogen was passed through a methane purifier that reduces the residual impurity level being less than 10 ppb. Secondary ion mass spectrometry (SIMS) measurements proved that  $^{12}\text{C}$  enrichment of the polycrystalline diamond film is 99.998%.<sup>18</sup> Free-standing film (thickness 230  $\mu\text{m}$ ) removed from the molybdenum substrate was used. The nucleation surface is relatively smooth and the growth surface is rough, reflecting the evolution of the surface morphology as the film growth. The size of the grains in this material is around 30  $\mu\text{m}$ , as estimated from laser microscope (Keyence Ltd., VK-9700) measurements. A typical picture is shown in Fig. 1. In polycrystalline CVD diamond, preferential orientation of the grains is often observed.<sup>15,19</sup> At the initial stage of the growth, the grains

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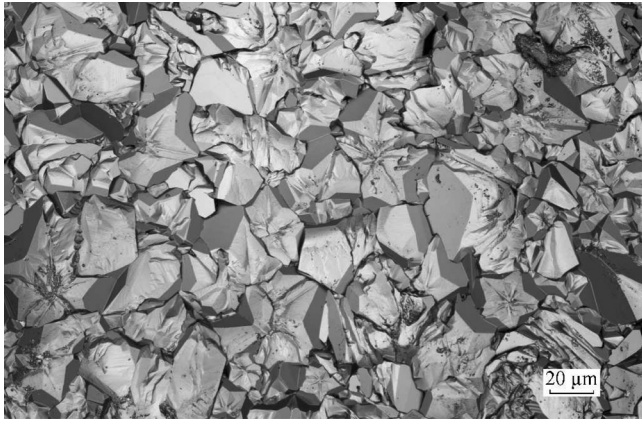


FIG. 1. Laser microscope picture of the polycrystalline diamond. Grains with a size of around  $30\ \mu\text{m}$  are easily distinguishable.

are randomly oriented when the density of nucleation sites on the substrate is high. However, the grains aligned along favored orientations grow faster than the rest and fill up the volume first. As a result, the grains which reach a size of a few tens of  $\mu\text{m}$  at the growth surface, exhibit preferential orientation. In thicker films, columnar growth occurs. This preferred orientation depends on the substrate and the growth conditions such as the  $\text{CH}_4/\text{H}_2$  ratio, the addition of nitrogen to the gas mixture, and the substrate temperature. Highly oriented [100]-textured films were obtained in a polycrystalline CVD diamond grown on Si (100).<sup>19,20</sup> In our samples, the grains have their crystal lattice preferentially aligned with the [110] axis perpendicular to the substrate surface.<sup>18</sup> In the case of [110] preferential orientation, the in-plane orientations of the grains are random.<sup>19</sup> The facets appearing on the surface are not necessarily (110) parallel to the plane of the film and can be (111) which is tilted by  $35^\circ$  from the growth direction.<sup>19</sup> The details of synthesis of  $^{12}\text{C}$  enriched polycrystalline CVD diamond films and x-ray diffraction (XRD) studies will be described elsewhere.<sup>18</sup> The isotopically engineered diamond material was characterized using optical microscopy techniques. The fluorescence of the NV centers has been measured on a custom built confocal microscope with an oil immersion objective ( $\text{NA} = 1.4$ ) and excitation laser with a wavelength of  $\lambda = 532\ \text{nm}$ . Scattered laser light was blocked by a  $640\ \text{nm}$  long-pass filter. Figure 2 shows a typical fluorescence image of the growth side of a polycrystalline diamond sample. As it is often observed in this type of mate-

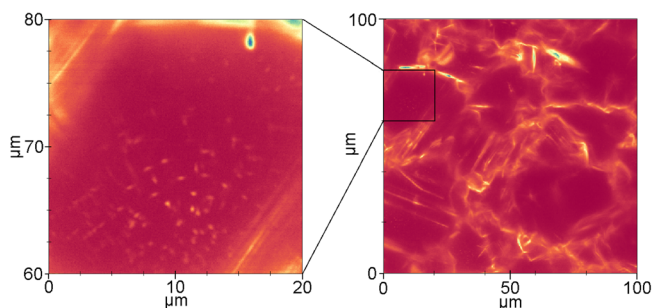


FIG. 2. Scanned confocal fluorescence image of a polycrystalline CVD diamond (right) and a zoom into a  $20\ \mu\text{m} \times 20\ \mu\text{m}$  region (left). Red and blue color indicates low and high fluorescence respectively. In the left part some single NVs are visible.

rial, grain boundaries show strong fluorescence signal owing to increased incorporation of impurities and defects in these regions.<sup>14</sup> They also show disordered structure containing carbon dangling bonds and hydrogen impurities. The size of the individual grains is in a good agreement with the electron microscopy data. Regions far from boundaries show much lower fluorescence background with distinct fluorescence spots related to single NV defects. In order to investigate their optical and spin properties, fluorescence correlation spectroscopy and optically detected magnetic resonance (ODMR) techniques were used. Two avalanche photo diodes (APD) in a Hanbury Brown and Twiss configuration were used as detectors, allowing us to measure the second order fluorescence intensity correlation function  $g^{(2)}(\tau)$ , thus estimating the number of emitters in a confocal spot. These measurements confirm (data not shown) that individual fluorescent spots indeed correspond to emission from single NV defects.

A polycrystalline sample with similar quality and NV concentration has been previously reported.<sup>14</sup> In this earlier work the carbon material had the natural abundance of  $^{12}\text{C}$ , which limits the electron spin coherence time to  $T_2 = 0.6\ \text{ms}$ . Isotopical engineering of the diamond allows further improvement of the  $T_2$ . Coherence properties of single NV centers were measured using pulsed ODMR. The NV electron spin system can be described by the following Hamiltonian:

$$H = g\mu_B B_0 S_z + D \left( S_z^2 - \frac{1}{3} S(S+1) \right) + E(S_x^2 - S_y^2) + SA I.$$

With the Bohr magneton  $\mu_B$ , g-factor of the electron spin  $g \approx 2.002$ , the components of the NV electron spin ( $S=1$ )  $S_i$  for  $i=x, y, z$ , the applied constant magnetic field  $B_0$ , the axial zero field splitting (ZFS)  $D = 2867\ \text{MHz}$ , the non-axial ZFS due to strain  $E$  and the hyperfine interaction to the nitrogen nuclear spin ( $I=1$ )  $A = 2.2\ \text{MHz}$ . Owing to the fast intersystem crossing from the excited state magnetic sublevels with magnetic quantum number  $m_S = \pm 1$ , a high degree of spin polarization in the ground state can be achieved after a few microseconds of optical excitation. Since the fluorescence intensity of the  $m_S = 0$  state is higher, magnetic resonance can be detected by measuring the photon emission rate when sweeping the microwave frequency.<sup>21</sup> A typical ODMR spectrum of a single NV center in polycrystalline diamond is plotted in Fig. 3. The spectral line is a doublet centered at the ZFS frequency  $\nu_{\text{ZFS}} = D$ . The spectrum was measured in zero magnetic field. The two peaks correspond to the  $m_S = +1 \leftrightarrow m_S = 0$  and  $m_S = -1 \leftrightarrow m_S = 0$  transitions which are not degenerated due to non-zero non-axial strain caused by disorder present in the diamond lattice. The red dashed line is a simulation with  $E = 12\ \text{MHz}$ . All the NVs we analyzed showed significant strain, with an average splitting of  $E_{\text{avg}} = 20(7)\ \text{MHz}$  (based on the statistics of 4 centers). Despite of the observed strain, the coherence time of the single NVs is remarkably long for this type of the material. A typical Hahn echo decay from a single NV inside the grains is plotted in Fig. 4. All measured  $T_2$  values for different NVs are longer than a millisecond, with an average  $T_2 = 1.6\ \text{ms}$ . The longest  $T_2$  we measured was  $T_2 = 2.1\ \text{ms}$ ,

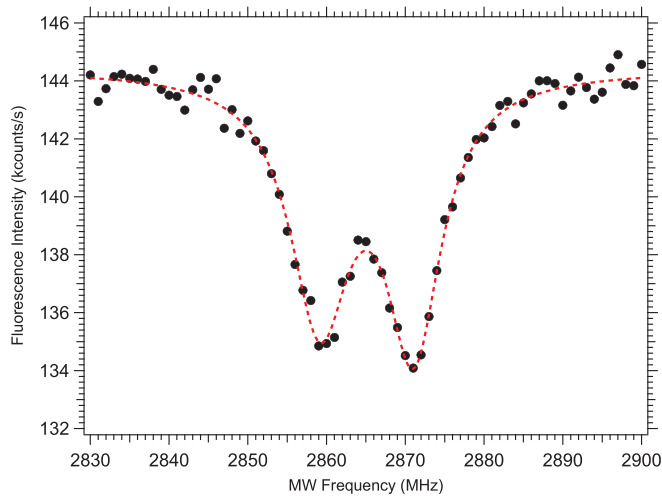


FIG. 3. ODMR spectrum of a single NV center. Due to non-axial strain  $E$  the degeneracy of the  $m_S = \pm 1$  levels is lifted and the line is split.

which is slightly longer than the recently reported coherence time of single defects in  $^{12}\text{C}$  enriched (99.7%) enriched monocrystalline diamond material.<sup>17</sup> This result is a bit surprising since a higher concentration of impurities in the polycrystalline CVD diamond is expected compared to the mono-crystal. The relaxation time  $T_1$  of the NV is in average 5.3 ms (data not shown) and is also comparable with NVs in SC diamond. The  $T_2$  longer than 0.65 ms, which is the best one obtained so far in natural abundance samples, requires  $^{12}\text{C}$  enrichment. Ensemble measurements of SC CVD diamond with  $^{12}\text{C}$  natural abundance show  $T_2 > 0.6$  ms which is limited by the  $^{13}\text{C}$  nuclear spin bath, where a low concentration of P1-centers (electron spin  $S = 1/2$ ) of  $\approx 10^{15}\text{cm}^{-3}$  (10 ppb corresponds to  $1.76 \times 10^{15}\text{cm}^{-3}$ ) is necessary.<sup>22</sup> Prolonging  $T_2$  by  $^{12}\text{C}$  enrichment requires low total nitrogen concentration in the lattice, while  $^{12}\text{C}$  enriched methane has a substantially higher amount ( $>3$  ppm) of nitrogen impurities compared to methane with natural abundance. The long  $T_2$  of  $\approx 2$  ms in our  $^{12}\text{C}$  enriched polycrystalline CVD dia-

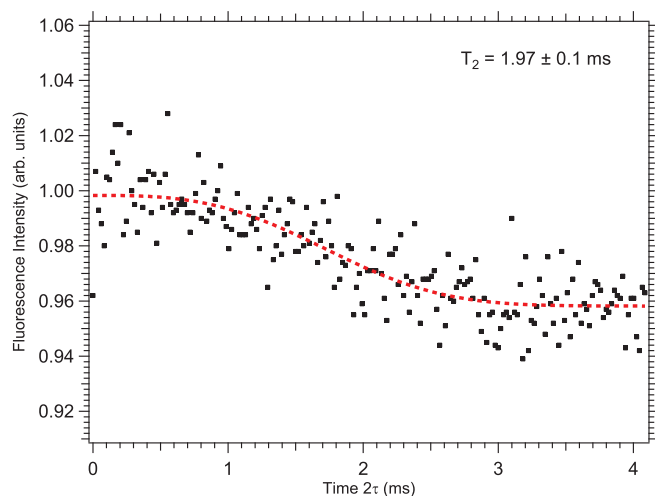


FIG. 4. Hahn echo decay of an NV center in polycrystalline diamond (markers). The solid line is a stretched exponential fit to  $E(\tau) = a \cdot \exp[-(\tau/T_2)^2] + b$ .

mond suggests that the in-grain concentration of P1 is significantly lowered.

The concentration of these paramagnetic centers inside the grains was measured by continuous wave (CW) electron paramagnetic resonance (EPR) on a Bruker E500 spectrometer operating at the microwave frequency of 9.65 GHz. Several films (with total weight 60.8 mg) glued in a stack on both sides of high-purity silica glass plate were used as a sample. It is expected that the P1 concentration should be different between the grains and their boundaries and between the randomly-oriented grains at the initial growth stage and those grown up to a preferential orientation. Instead of obtaining the average concentration of P1 from the whole sample, it is necessary to extract its signal selectively from the preferentially oriented grains. It is likely that the P1 center in these grains, where its concentration is low, has longer  $T_2$  compared to  $T_2$  in other parts of the sample. Moreover, it is expected that the EPR spectrum from there should show a hint for the crystal orientation. EPR spectroscopy of the P1 centers was previously used to characterize preferential orientation of the grains of polycrystalline CVD diamond films.<sup>20,23</sup> Usually a slow passage technique is applied for the quantitative measurements, but it lacks sensitivity if the relaxation and coherence times are long. In this case a rapid passage method is used for determining low concentrations (0.1 ppb to 1 ppm) of P1 centers.<sup>24</sup>

We have used this technique to measure the amount of P1 in preferentially oriented grains. This center has  $C_{3v}$  symmetry, where the unpaired electron occupies the antibonding orbital of one of the four N-C bonds. The antibonding character is lowered by the elongation of the N-C bond length. There are four symmetry-related sites corresponding to four C-C directions. The EPR spectrum of P1 consists of three lines arising from hyperfine coupling to  $^{14}\text{N}$  ( $I = 1$ , natural abundance 99.64%). The central line is nearly isotropic with a small  $g$ -anisotropy ( $g_{\parallel} = 2.0024$ ,  $g_{\perp} = 2.0025$ ).<sup>25</sup> The positions of the outer lines are predominantly determined by the anisotropy of the hyperfine splitting which is in the first-order given by

$$A_{\text{eff}}(\theta) = (A_{\parallel}^2 \cos^2 \theta + A_{\perp}^2 \sin^2 \theta)^{1/2},$$

where  $A_{\parallel} = 4.093$  mT,  $A_{\perp} = 2.920$  mT, and  $\theta$  is the angle between the symmetry-axis and the external magnetic field. In a single crystal at an arbitrary direction of the magnetic field, EPR spectrum of P1 consists of four sets of outer lines corresponding to four sites, since  $\theta$  is different among them. For [110]-oriented films, when the magnetic field is perpendicular to the film plane, it is expected that the EPR spectrum is similar to one taken for  $B \parallel [110]$  for single crystal sample in which the hyperfine spectrum consists of two sets: one from two sites with  $\theta = 90^\circ$  and the other from two sites with  $\theta = 35.26^\circ$ . The two sites in each set are magnetically equivalent in this orientation. As shown in Fig. 5(a), the EPR spectrum taken with the magnetic field perpendicular to the film plane is similar to that of single crystal spectrum taken with the magnetic field along [110]. In the oriented polycrystalline CVD diamond, there is a distribution of the angles between the crystal axis of each grain and the direction

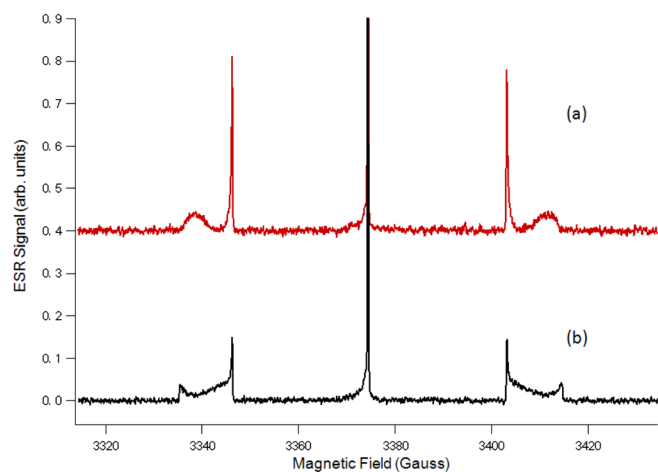


FIG. 5. Rapid passage cw-EPR spectrum of  $^{12}\text{C}$  enriched polycrystalline CVD film at room temperature. Central line is cut off. (a) Magnetic field ( $\mathbf{B}$ ) perpendicular to the film plane, (b)  $\mathbf{B}$  parallel to the film plane.

perpendicular to the film plane. Thus, the positions of the outer  $^{14}\text{N}$  hyperfine lines ( $m_I = \pm 1$ ) are additionally broadened due to the misalignment of the grain axis with respect to the normal to the film plane. Here the grain axis is  $[110]$  of the crystal lattice of each grain. The misalignment more strongly affects the line positions of the sites corresponding to  $\theta = 35.26^\circ$  compared to those with  $\theta = 90^\circ$ , resulting in broader lines. As shown in Fig. 5(b), where the magnetic field is parallel to the film plane, a line shape corresponding to random orientations of the grains is observed as expected. Thus, the EPR spectrum extracted by the rapid passage arises from P1 centers located in the preferentially oriented grains, and from the signal intensity their concentration can be estimated. As shown in Fig. 2, the volume contribution of the grain boundaries is relatively small and the preferential oriented grains dominate after growing 10% of the film. By using the whole volume of the sample, the average concentration of P1 of the preferentially oriented grains is determined to be as low as 4 ppb, explaining the long coherence time of a single NV center in these regions.

In a slow passage condition (microwave power  $8 \mu\text{W}$ ), the EPR spectrum reveals the  $\text{H}_1$  center with  $g = 2.0029$  (data not shown). A weak hyperfine interaction with nearby hydrogen is revealed by the  $^1\text{H}$  nuclear-spin flip transitions. This center is likely to be a carbon dangling bond in the grain boundaries where hydrogen is incorporated.

In summary, we have demonstrated a long coherence time  $T_2$  for single NV centers located in the grains of polycrystalline CVD diamond grown from  $^{12}\text{C}$  99.999% enriched methane. The measured  $T_2$  exceeding 1 ms requires both depleting the  $^{13}\text{C}$  isotope and lowering the concentration of P1 which is the dominant form of nitrogen impurity in CVD diamond. Since the  $^{12}\text{C}$  enriched methane contains a substantial amount of nitrogen impurity ( $>3$  ppm), it is challenging to obtain a low nitrogen concentration in  $^{12}\text{C}$  enriched CVD diamond, especially in polycrystalline material. We observe single NV defects indicating that concentration of nitrogen incorporated during the crystal growth is lower than ppm level and concentration of NV defects is on the order of 0.1 ppb. The EPR spectrum using rapid passage technique shows P1 located inside the grains which exhibits a charac-

teristic feature of preferential orientation, where the in-grain concentration is estimated to be 4 ppb. The coherence time of the single NV defects is comparable with reported  $T_2$  of NVs in a SC CVD diamond. Thus, high quality (i.e., low concentrations of paramagnetic impurities and defects) of the grains has been proven. The material can be produced in large quantities with lower costs, compared to SC CVD diamond. This opens many interesting possibilities, for example the production of large amounts of nanodiamonds containing NVs with good properties by milling the diamond grains.

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